



ACONDA PAPER (Spain)

- Engineering, Building and Installation of the Paper Machine N°4 Vacuum System, with NASH Pumps mounting
- Engineering of the Paper Machine n°3 Steam and Condensates System
- Engineering of the Paper Machine n°4 Steam and Condensates System

ALIER (Spain)

- Engineering, Building and Installation of the Headbox and Screening System of the Paper Machine N° 2
- Engineering, Building and Installation of the Paper Machine n°2 Vacuum System, with NASH Pumps mounting
- Engineering, Building and Installation of the Paper Machine n°3 Vacuum System, with NASH Pumps mounting
- Complete Engineering of the Paper Machine N° 3 Steam and Condensates System
- Complete Engineering of the Paper Machine N° 2 Steam and Condensates System

BELLMER IBÉRICA MACHINERY

- Engineering Project of the Civil work SMURFIT-Molino Los Reyes MP-6 (México)
- Basic Electrical Engineering SMURFIT-Molino Los Reyes MP-6 (México)
- Complete Engineering of the Paper Machine MP-6 Vacuum System SMURFIT-Molino Los Reyes (México)
- Complete Engineering of the Paper Machine Steam and Condensates System SMURFIT-Molino Los Reyes MP-6 (México)
- Complete Engineering of the Headbox and Screening System SMURFIT-Molino Los Reyes MP-6 (México)
- Complete Engineering of the Stock Preparation System SMURFIT-Molino Los Reyes MP-6 (México)
- Complete Engineering of the Mechanical Driving Paper Machine MP-6 SMURFIT-Molino Los Reyes (México)
- Basic Engineering of the Paper Machine Steam and Condensates System CMPC-Laja (Chile)
- Building of Vacuum Separators ALTO PARANA (Argentina)

CARTIERE DEL GARDA (Italy)

- Complete Engineering of the Paper Machine N° 3 Vacuum Installation

CARTONES PONDEROSA (México)

- Diagnosis, Study and Technical-Economic Report of the Paper Machine Vacuum System
- Engineering of the Paper Machine Vacuum System
- Complete Engineering and Cooling Tower Supply for the Recirculation and Refrigeration of the Sealing Water of Paper Machine



CELULOSA INDUSTRIAL DEL ALTO TER

- Complete Engineering of the Vacuum System, with NASH Pumps mounting

CELULOSAS DE ASTURIAS (Spain)

- Engineering, Building and Installation of the Paper Machine Vacuum System, of the Pulp Machine, with NASH Pumps mounting

CLARIANA (Spain)

- Complete Engineering of the Water and Stock Preparation Systems of the Paper Machine Nº 1
- Complete Engineering of the Water and Stock Preparation Systems of the Paper Machine Nº 2
- Complete Engineering of the Paper Machine Vacuum System, of the Paper Machine Nº 1, with NASH Pumps mounting
- Complete Engineering of the Paper Machine Vacuum System, of the Paper Machine Nº 2, with NASH Pumps mounting
- Engineering of Cooling and Recirculation System of Vacuum Pumps Water Ring of the Paper Machine Nº 1, using Cooling Towers
- Engineering of Cooling and Recirculation System of Vacuum Pumps Water Ring of the Paper Machine Nº 2, using Cooling Towers

COINPASA (Spain)

- Complete Engineering of the Secondary Wire Stock Preparation System for GALLUR Paper Mill
- Complete Engineering of the Secondary Wire Headbox and Screening System for GALLUR Paper Mill
- Complete Engineering of the Control and Power Electric Installation of GALLUR Paper Mill

COMPANHIA DO PAPEL-PORTO DE CAVALEIROS (Portugal)

- Complete Engineering of the Paper Machine Installation
- Complete Civil Work Engineering of the Paper Machine
- Work Management of the Paper Machine Installation
- Engineering, Building and Installation of the Paper Machine Vacuum System, with NASH Pumps mounting
- Engineering of the Paper Machine Steam and Condensates System
- Engineering, Building and Installation of the Headbox and Screening System of the Paper Machine
- Engineering, Building and Installation of the Bill Blade Kitchen of Paper Machine
- Engineering of the Control and Power Electric Installation of Paper Machine Rebuilding
- Engineering of the Waste Paper Pulper for Paper Machine Rebuilding



EMPAQUES MODERNOS SAN PABLO (México)

- Engineering and Supply of Automatic Regulation Elements for PM-3 Fabrication Wires

EMPAQUES SANTA ANA (Costa Rica)

- Complete Engineering of the Paper Machine Vacuum System
- Complete Engineering of the Paper Machine Steam and Condensates System

ENCE - HUELVA (Spain)

- Vacuum Engineering and NASH Vacuum Pumps, Krogh Pumps, Air-Water Separators for the Paper Machine
- Engineering and NASH-CVN Uhle Boxes Supply

ENERTEC (Spain)

- Engineering of White Water Silo for the FNMT Paper Mill
- Complete Engineering of the Headbox and Screening System for TORRASPAPEL's Paper Machine, in SANT JOAN LES FONTS (Spain)

EUROPAC - CINCA (Spain)

- Vacuum Engineering and NASH Vacuum Pumps, Krogh Pumps, Air-Water Separators for the Paper Machine

EUROPAC - DUEÑAS (Spain)

- Vacuum Engineering and NASH Vacuum Pumps, Krogh Pumps, Air-Water Separators, Blowers and Cooling Tower Supply for the Recirculation and Refrigeration of the Sealing Water of Paper Machine N° 2 Vacuum Pumps
- Vacuum Engineering and NASH Vacuum Pumps, Krogh Pumps, Air-Water Separators for the Paper Machine N° 1
- Engineering for an Automation Vacuum System for the Primary and Secondary Tables of the Paper Machine N° 2

FÁBRICA NACIONAL DE MONEDA Y TIMBRE (Spain)

- Engineering of Headbox and Screening System of the Paper Machine
- Engineering, Building and Installation of a Kitchen for Paper Machine Size-Press

GEORGIA PACIFIC (Spain)

- Engineering, Building and Installation of the Paper Machine n° 3 Vacuum System



GOROSTIDI (Spain)

- Engineering and 'Turn Key' Vacuum System of SMURFIT-LIMOUSIN (France) Paper Machine N° 4
- Engineering and 'Turn Key' Vacuum System of EMPAQUES MODERNOS GUADALAJARA (Mexico) Paper Machine N° 2
- Engineering and complete Installation of Press Cooling System of SAICA-Venizel
- Supply of Automatic Regulation Elements for PM-2 Fabrication Wires of EMPAQUES MODERNOS SAN PABLO (Mexico)
- Engineering and Supply of Vacuum Installation Elements for PDM (China)

GUARRO CASAS (Spain)

- Engineering, Building and Installation of the Paper Machine Vacuum System, with NASH Pumps mounting
- Engineering, Building and Installation of the Cooling and Recirculation System of Vacuum Pumps Water Ring Paper Machine, using Cooling Towers

INDUSTRIAS SAN ANDRÉS (Spain)

- Vacuum Engineering, with NASH Pumps mounting

JAMAGO (Spain)

- Engineering, Building and Installation of the Paper Machine Vacuum System, with NASH Pumps mounting
- Engineering of the Paper Machine Steam and Condensates System

KIMBERLY CLARK - MIRANDA (SPAIN)

- Complete Engineering of the Paper Machine Steam and Condensates System

KIMBERLY CLARK (Spain)

- Vacuum Engineering, with NASH Pumps mounting

MB PAPELES ESPECIALES (Spain)

- Complete Engineering and Supply of Vacuum Installation Elements of PM-1
- Complete Engineering and Cooling Tower Supply for the Recirculation and Refrigeration of the Sealing Water of Paper Machine N° 2

MIQUEL Y COSTAS & MIQUEL - BESÓS (Spain)

- Engineering, Building and Installation of the Paper Machine Vacuum System, of the Paper Machine N° 5, with NASH Pumps mounting
- Engineering of an Automatic Vacuum System for the Paper Machine N° 5 Wire



PAPEL ARALAR (Spain)

- Complete Engineering of the new Paper Machine N° 1 Installation
- Complete Civil Work Engineering of the new Paper Machine N° 1
- Work Management of the new Paper Machine N° 1 Installation
- Energy Saving Study of the new Paper Machine N° 1
- Engineering, Building and Installation of the new Paper Machine N° 1 of the Headbox and Screening System
- Engineering, Building and Installation of the Paper Machine n°1 Steam and Condensates System
- Engineering, Building and Installation of the Paper Machine n°1 Vacuum System, with NASH Pumps mounting
- Complete Engineering of the Paper Machine N° 2 Installation
- Complete Civil Work Engineering of the Paper Machine N° 2
- Work Management of the Paper Machine N° 2 Installation
- Energy Saving Study of the Paper Machine N° 2
- Engineering, Building and Installation of the Paper Machine N° 2 of the Headbox and Screening System
- Engineering, Building and Installation of the Paper Machine n°2 Steam and Condensates System
- Engineering, Building and Installation of the Paper Machine n°2 Vacuum System
- Complete Coordination of the Paper Machine N° 3 Rebuilding

PAPELERA CATALANA (Spain)

- Vacuum Engineering and NASH Vacuum Pumps, Air-Water Separators Supply for the Paper Machine

PAPELERA DE BESAYA (Spain)

- Engineering, Building and Installation of the Paper Machine Vacuum System, with NASH Pumps mounting
- Engineering of the Paper Machine Steam and Condensates System

PAPELERA DE BRANDÍA (Spain)

- Complete Engineering of the Paper Machine Vacuum System

PAPELERA DE LA ALQUERÍA (Spain)

- Engineering, Building and Installation of the Paper Machine Steam and Condensates System
- Engineering, Building and Installation of the Paper Machine Fireproof System Installation
- Presses Rebuilding Coordination
- Complete Vacuum Installation System

**PAPELERA DE LEIZARÁN (Spain)**

- Complete Engineering of the Paper Machine Vacuum System
- Complete Engineering of the Paper Machine Steam and Condensates System
- Complete Engineering of the Size-Press

PAPELERA DEL MEDITERRÁNEO/ TORRASPAPEL (Spain)

- Engineering, Building and Installation of the Paper Machine Vacuum System, with NASH Pumps mounting (1988)
- Complete Civil Work Engineering of the Paper Machine N° 2 (1988)
- Work Management of the Paper Machine N° 2 Installation (1988)
- Engineering, Building and Installation of the Paper Machine Vacuum System, of the Paper Machine N° 2, with NASH Pumps mounting (1988)
- Engineering of the Paper Machine Steam and Condensates System, of the N° 2 Paper Machine (1988)
- Engineering, Building and Installation of the Pulper under Pope Reel of Paper Machine N° 2 (1988)
- Engineering, Building and Installation of the Pulper under Size-Press of Paper Machine N° 2 (1988)
- Engineering, Building and Installation of the Bill Blade Kitchen of Paper Machine N° 2 (1988)
- Engineering, Building and Installation of the Control and Power Electric Installation of Paper Machine N° 2 Rebuilding (1988)
- Engineering, Supply and Supervision of the Paper Machine N° 2 Vacuum System Start up and Installation (2003)

PAPELERA DEL NEVADO (México)

- Complete Engineering of the Paper Machine n°2 Vacuum System, with NASH Pumps mounting
- Engineering of the Cooling and Recirculation System of Vacuum Pumps Water Ring of the Paper Machine N° 2, using Cooling Towers
- Complete Engineering of the Paper Machine n°3 Vacuum System, with NASH Pumps mounting
- Engineering of the Cooling and Recirculation System of Vacuum Pumps Water Ring of the Paper Machine N° 3, using Cooling Towers
- Engineering of an Automatic Vacuum System for the Paper Machine N° 2 Wire
- Engineering of an Automatic Vacuum System for the Paper Machine N° 3 Wire
- Electric Control Engineering of the Automatic Vacuum System of the Paper Machine N° 2 and N° 3 Wires
- Complete Engineering of the Paper Machine n°3 Steam and Condensates System
- Complete Engineering of the Steam and Condensates System Electrical Installation of the Paper Machine N° 3
- Complete Engineering of the Paper Machine n°1 Vacuum System, with NASH Pumps mounting
- Engineering of the Cooling and Recirculation System of Vacuum Pumps Water Ring of the Paper Machine N° 1, using Cooling Towers
- Complete Engineering of the Paper Machine n°1 Steam and Condensates System
- Complete Engineering of the Steam and Condensates System Electrical Installation of the Paper Machine N° 1
- Complete Engineering of the Paper Machine n°2 Steam and Condensates System
- Complete Engineering of the Steam and Condensates System Electrical Installation of the Paper Machine N° 2



- Complete Engineering of the Steam and Condensates System of the Paper Machine N° 4
- Complete Engineering of Vacuum System for the Paper Machine N° 4

PAPELERA DEL PRINCIPADO (Spain)

- Vacuum Engineering and NASH Vacuum Pumps Supply
- Complete Engineering of the Paper Machine Steam and Condensates System
- Engineering of the Electrical Installation of the Steam and Condensates System of the Paper Machine
- Work Management of the Paper Machine Installation
- Engineering of the Paper Machine Steam and Condensates System

PAPELERA ECHEZARRETA (Spain)

- Engineering of the Paper Machine Installation (1998)
- Civil Work Engineering of the Paper Machine (1998)
- Work Management of the Paper Machine Installation (1998)
- Complete Engineering of Water System for the Paper Machine Rebuilding (1998)
- Complete Engineering of the Paper Machine Vacuum System, with NASH Pumps mounting (1998)
- Engineering of the Paper Machine Steam and Condensates System (1998)
- Complete Engineering of Air Conditioning System of CCM Room (1998)
- Engineering of two Transformer Centres of 1.600 KVA and 2.500 KVA (1998)
- Engineering of Control and Power Electric Installation of the Steam and Condensates System (1998)

PAPELERA ESPAÑOLA - ARANGUREN (Spain)

- Engineering, Building and Installation of the Pulp Drying Machine, with NASH Pumps mounting

PAPELERA GUIPÚZCOANA DE ZICUÑAGA (Spain)

- Vacuum Engineering and NASH Vacuum Pumps, Krogh Pumps, Air-Water Separators, Blowers and Cooling Tower Supply for the Recirculation and Refrigeration of the Sealing Water of Paper Machine N° 2 Vacuum Pumps

PAPELERA IRURENA (Spain)

- Engineering, Building and Installation of the Stock Preparation System
- Engineering, Building and Installation of the Paper Machine Vacuum System, with NASH Pumps mounting



PAPELERA PENINSULAR (Spain)

- Engineering, Building and Installation of the Paper Machine Vacuum System, with NASH Pumps mounting
- Engineering, Building and Installation of the Cooling and Recirculation System of Vacuum Pumps Water Ring, using Cooling Towers

PAPELERA TETUÁN (Maroc)

- Vacuum Engineering, with NASH Pumps mounting

PAPELERA TOLOSANA (Spain)

- Engineering, Building and Installation of the Paper Machine Vacuum System, with NASH Pumps mounting

PAPERALIA (Spain)

- Complete Engineering of PM-2 Steam and Condensates Installation
- Complete Engineering of PM-2 Vacuum System
- Complete Coordination of new PM-2

PAPETERIE DES GAVES (France)

- Complete Engineering of the Paper Machine Vacuum System

PAPETERIES DE CONDAT (France)

- Engineering and Supply of Vacuum Installation Elements of PM-8

PAPRESA (Spain)

- Engineering, Building and Installation of the Paper Machine Vacuum System, of the Paper Machine N° 4, with NASH Pumps mounting
- Engineering, Building and Installation of the Paper Machine Steam and Condensates System, of the Paper Machine N° 4
- Engineering of the Paper Machine Vacuum System, of the Paper Machine N° 5
- Engineering of the Cooling and Recirculation System of Vacuum Pumps Water Ring, using Cooling Towers

PAYA MIRALLES (Spain)

- Vacuum Engineering, with NASH Pumps mounting

PORTUCEL – CACIA (Portugal)

- Engineering, Building and Installation of the Paper Machine Vacuum System, with NASH Pumps mounting



PRONAL (México)

- Auditing of the Paper Machine N° 1 Vacuum System Installation.
- Engineering of the Paper Machine n°1 Vacuum System
- Engineering of the Paper Machine n°2 Vacuum System

RENO DE MEDICI - ALMAZÁN (Spain)

- Engineering, Building and Installation of the Paper Machine Vacuum System, with NASH Pumps mounting

SAFRIPAC (Maroc)

- Complete Engineering of the Paper Machine Vacuum System

SAICA (Spain)

- Engineering, Building and Installation of the Paper Machine n°6 Vacuum System, with NASH Pumps mounting
- Engineering, Building and Installation of the Headbox and Screening System of the Paper Machine N° 7 Secondary Box
- Engineering, Building and Installation of the Paper Machine n°7 Vacuum System, with NASH Pumps mounting
- Engineering of the Paper Machine n°8 Vacuum System
- Engineering of the Paper Machine n°8 Steam and Condensates System

SARRIOPAPEL - CARMEN (Spain)

- Complete Engineering of the Paper Machine Installation
- Complete Civil Work Engineering of the Paper Machine
- Work Management of the Paper Machine Installation
- Engineering of the Headbox and Screening System of Paper Machine
- Complete Engineering of the Paper Machine Vacuum System, with NASH Pumps mounting
- Complete Engineering of the Waste Paper Pulper of the Paper Machine
- Complete Engineering of a 1500 KVA Transformation Center
- Complete Electrical Engineering of a 380V Distribution Center
- Complete Electrical Engineering of the Control and Power Electric Installation of the Paper Machine
- Complete Engineering of the Motor Control Room Conditioning System of the Paper Machine
- Complete Engineering of Multimotor Driving Continuous Direct Current Motor Ventilation System of the Paper Machine
- Complete Engineering of the Mechanical Driving Paper Machine
- Engineering of the Coating Machine Infrared System



SARRIOPAPEL - URANGA (Spain)

- Complete Engineering of the Paper Machine N° 2 Installation
- Complete Civil Work Engineering of the new Paper Machine N° 2
- Work Management of the new Paper Machine N° 2 Installation
- Complete Engineering of the Paper Machine N° 2 Steam and Condensates System
- Complete Engineering of the Steam and Condensates System Electrical Installation of the Paper Machine N° 2
- Complete Engineering of a 2000 KVA Transformation Center
- Complete Engineering of a 1000 KVA Transformation Center
- Complete Electrical Engineering of a 380V Distribution Center
- Complete Engineering of the Motor Control Room Conditioning System of the Paper Machine N° 2
- Complete Engineering of Multimotor Driving Continuous Direct Current Motor Ventilation System of the Paper Machine N° 2
- Complete Engineering of the Mechanical Driving Paper Machine N° 2

SMURFIT - VALLADOLID (Spain)

- Vacuum Engineering and NASH Vacuum Pumps, Krogh Pumps, Air-Water Separators Supply for the Paper Machine

SMURFIT - MENGIBAR (Spain)

- Complete Engineering of the Headbox and Screening System for the Secondary Wire of the Paper Machine N° 2
- Engineering of one White Water Chest for the Paper Machine N° 2
- Complete Vacuum Engineering, Elements and NASH Vacuum Pumps Supply for the Paper Machine N° 1
- Complete Vacuum Engineering, Elements and NASH Vacuum Pumps Supply for the Paper Machine N° 2

SMURFIT KAPPA CERRO GORDO (México)

- Study and Technical Report of PM-5 Vacuum Installation

SMURFIT KAPPA MOLINO LOS REYES(México)

- Construction Project Civil work of the industrial plant MP-6.
- Complete Engineering of the Stock Preparation System to reuse existing tanks of Machine MP-3



SMURFIT STONE CONTAINER (EUROPAPEL) (Spain)

- Vacuum Engineering, with NASH Pumps mounting

SMURFIT-KAPPA NAVARRA (Spain)

- Engineering, Building and Installation of the Paper Machine nº3 Vacuum System, with NASH Pumps mounting

TAMPELLA ESPAÑOLA (Spain)

- Engineering, Building and Installation of the Paper Machine Vacuum System
- Building and Installation of the Paper Machine Steam and Condensates System

TORRASPAPEL - ALGECIRAS (Spain)

- Complete Engineering of the Paper Machine and Coating Machine Steam and Condensates System
- Complete Engineering of the Steam and Condensates System Electrical Installation of the Paper Machine and Coating Machine

TORRASPAPEL – MONTAÑANESA (Spain)

- Vacuum Engineering, with NASH Pumps mounting and Accesorioes for Paper Machine N° 4 Installation

TORRASPAPEL - SARRIA DE TER (Spain)

- Vacuum Engineering, with NASH Pumps mounting
- Complete Engineering of the Paper Machine nº4 Steam and Condensates System

UNIÓN INDUSTRIAL PAPELERA (Spain)

- Engineering, Building and Installation of a the Paper Machine Fireproof Installation
- Engineering, Building and Installation of the Paper Machine Vacuum System, with NASH Pumps mounting
- Engineering, Building and Installation of an Automation Vacuum System for the Primary and Secondary Tables of the Paper Machine
- Engineering of the Electrical, Vacuum and Automation System Control Installation for the Vacuum of Primary and Secondary Tables
- Engineering, Building and Installation of the Cooling and Recirculation System of Vacuum Pumps Water Ring, using Cooling Towers
- Engineering, Building and Installation of the Paper Machine Steam and Condensates System
- Engineering of the Electrical Installation of the Steam and Condensates System of the Paper Machine
- Engineering, Building and Installation of an VIB Spraydampener for the Paper Machine
- Engineering, Building and Installation of an VIB Steam Box for the Paper Machine
- Engineering of the Paper Machine Fireproof System Electrical Installation



- Complete Engineering of the VALMET Winding Machine Installation with automatic Core Feeding and Automatic Paper Rolls Transport
- Coordination for the Speed-Sizer Rebuilding
- New Post-Drying Steam Installation System for the Speed-Sizer

VOITH SULZER (Spain)

- Engineering of the Mechanical Driving Paper Machine N° 4 of SARRIO-MONTAÑANESA
- Complete Engineering of the Mechanical Driving Paper Machine N°1 of PAPEL ARALAR
- Engineering of two 1000 m3 Towers for UIPSAS's Paper Mill Waste Paper and Filtered Water
- Engineering of two Screw Presses on an ELEPHANT for UIPSA's Paper Mill
- Engineering of the Paper Machine n°6 Vacuum System of PAPRESA